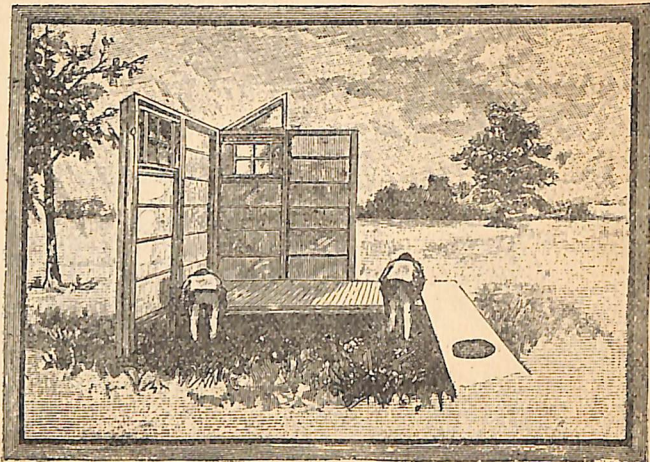


# INSTRUCTIONS FOR PUTTING UP THE DUCKER PORTABLE BUILDINGS.

1st. Put the ventilating shaft in place, have it rest on a good foundation and perfectly level.

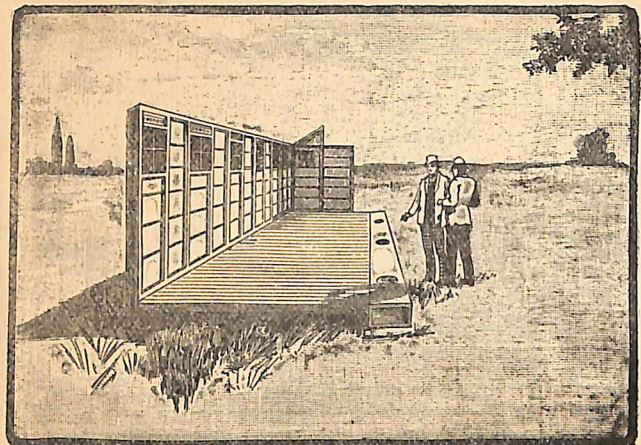
2d. Put up the left hand corner (left hand facing from the interior of the building) by joining an end section to one of the side sections.



No. 1.

3d. Put in place a floor section, with the male irons on the side of this section, corresponding to those in the end sections. See *Cut No. 1.*

4th. Continue working back until one side is completed, as in *Cut No. 2.*



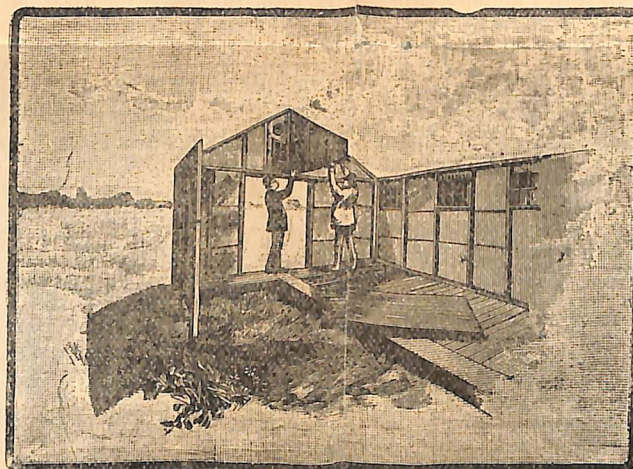
No. 2.

5th. Put in the rear end sections, and work back from rear to front in same manner as the commencement.

6th. When the first floor section is in place on the other side, put in the door sills above and below; and when the side sections and floor sections and front end sections are all in place, lift up the gable end, open it and put it in place as shown in *Cut No. 3.*

7th. When gable ends are in place, put up the ridge pole and the supporting posts, then slide up the roof sections as shown in *Cut No. 4.*

*Note.*—The caps of the ridge pole and roof sections must be put on after the roof is in place. The bolts which fasten the roof battens in position all go from in-

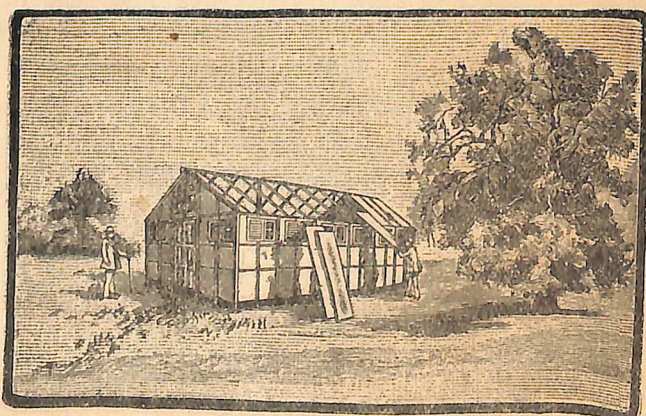


No. 3.

side of building after putting plate with turned up edges on bolts, and pass between the joints of roof sections, where slot is cut in sides, till they meet the screw eye, which is let in bottom side of batten, then screw up tight. The bolts for ridge cap pass through in like manner, except when flat washers are used.

8th. Do not try to force anything in putting up the buildings. Use patience and the parts will all go together right. It is very easy to level up the building so as to get in the upper door sills, and when they are properly in place, see that the feet stand on something sufficiently solid to keep the building in position.

*Cut No. 5* shows the building packed for transportation.



No. 4.



No. 5.



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